



UNIÓN EUROPEA



IFMIF-DONES Project, Status and Opportunities

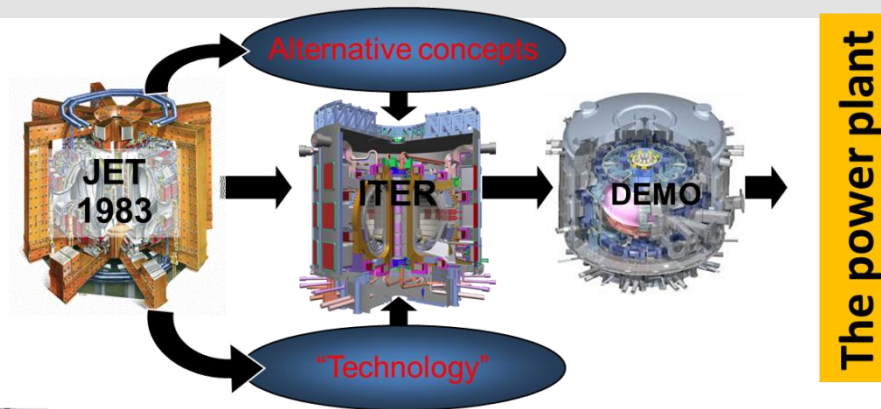
A. Ibarra (Director Consorcio IFMIF-DONES & CIEMAT)

T. Tadić (RBI, DONES.HR Consortium)

Virtual Workshop Croatia-Spain (IFMIF-DONES)
February 24th 2023



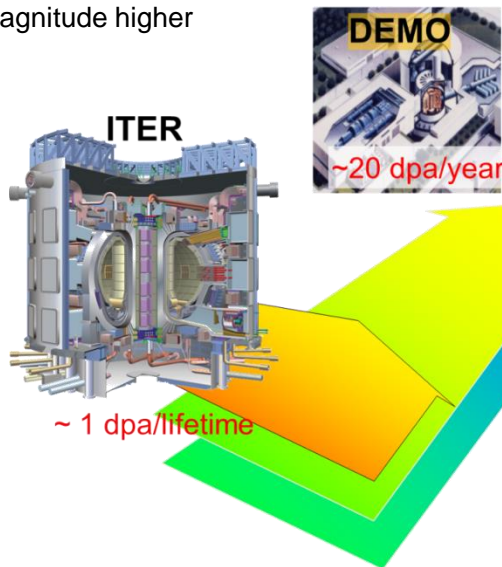
Why DONES?



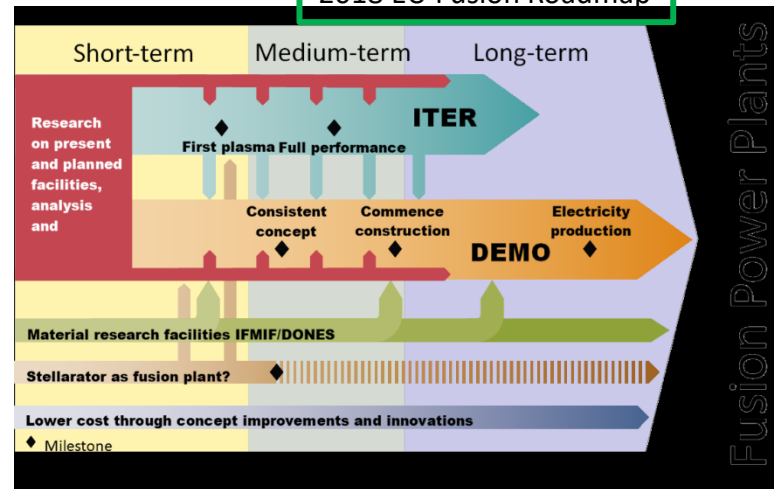
EU strategy towards fusion energy

The power plant

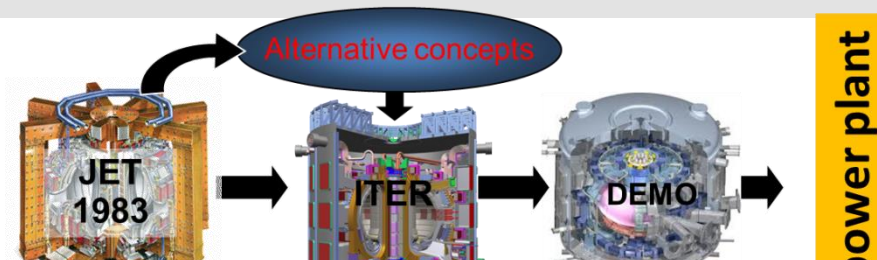
One of the main differences between ITER and DEMO is the radiation dose: at DEMO more that two orders of magnitude higher



2018 EU Fusion Roadmap



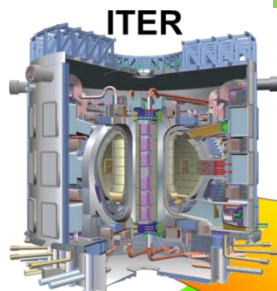
Why DONES?



EU strategy towards fusion energy

DONES will be a key element in the development of fusion as an energy source for the future

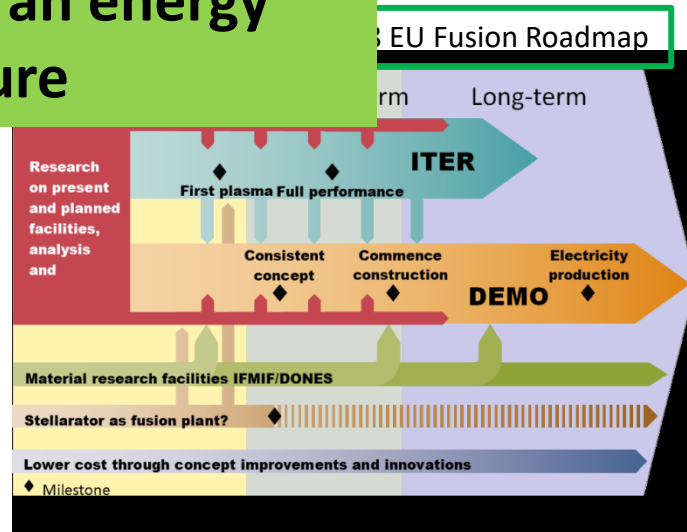
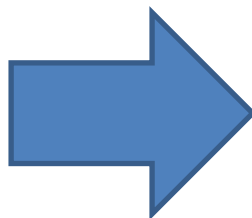
One of the main difference between ITER and DEMO is the radiation dose: at DEMO more than that of ITER, of magnitude higher



~ 1 dpa/lifetime



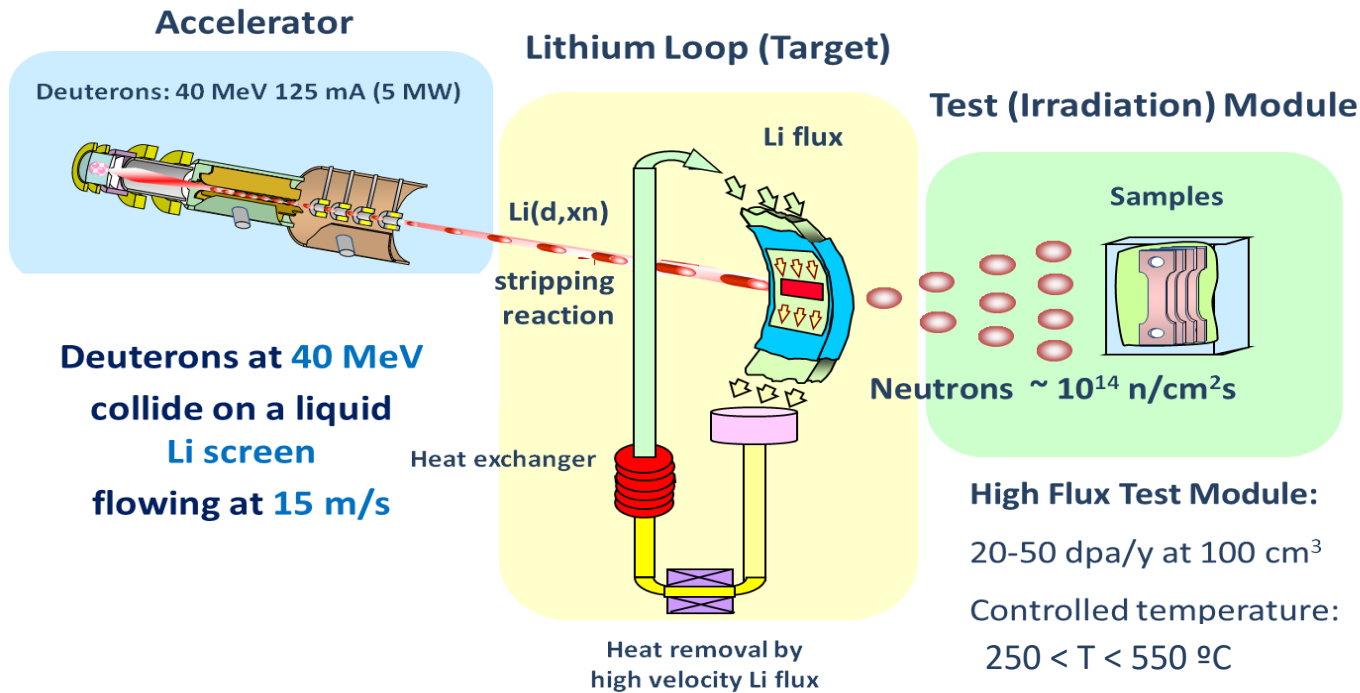
~20 dpa/year



Fusion Power Plants

What is IFMIF-DONES?

A fusion-like neutron source required for the qualification of the materials to be used in the EU DEMO



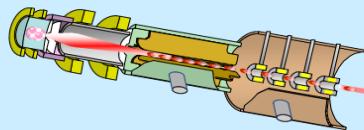
Identified as high priority in the EU Fusion Roadmap
Included in the ESFRI Roadmap as a EU strategic facility

What is IFMIF-DONES?

A fusion-like neutron source required for the qualification of the materials to be used in the EU DEMO

Accelerator

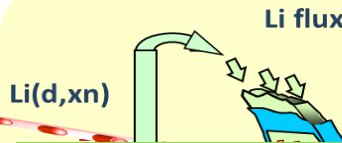
Deuterons: 40 MeV 125 mA (5 MW)



One of the more powerful accelerators in the world

Challenges: high power, high space charge, cw wave operation, high reability, longest RFQ,...

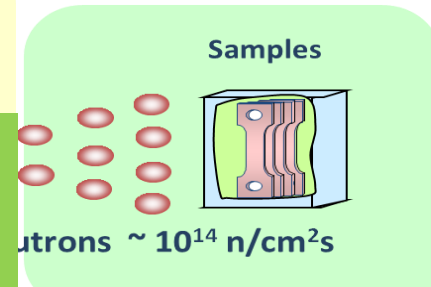
Lithium Loop (Target)



Biggest Li loop in the world

Challenges: Biggest Li loop in the world, power management, impurities management –corrosion risks-, reability, lifetime,...

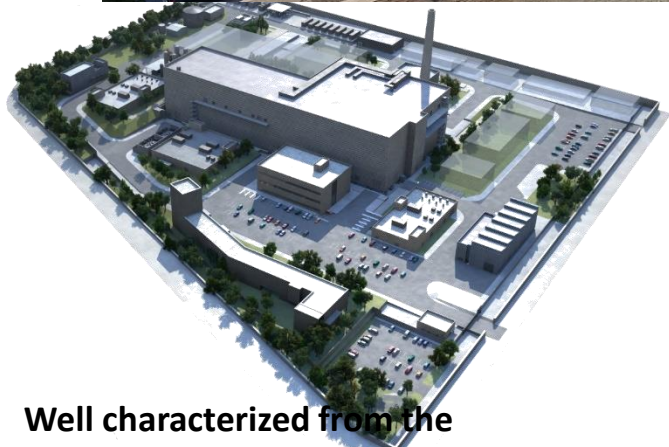
Test (Irradiation) Module



Challenges: RH, reability and long term control,...

A neutron flux generated w up to

Identified as high priority in the EU Fusion Roadmap
Included in the ESFRi Roadmap as a EU strategic facility



**Well characterized from the
geotechnical, seismic, radiological
and meteorological point of view**
(some further detailed studies
presently going on)



Work on-site already started!!!

Accelerator Systems

- RF
- Cavities
- Magnets
- Mecatronics (Cu, Nb, Al,...)
- Criogenics
- Vacuum
- Power supplies
- Cooling technologies
- Sensors and diagnostics
- Control (hardware and software)

Test Systems

- Mecatronics
- He and water cooling
- He, Ar and water systems
- Shielding materials and technologies
- Remote maintenance
- Vacuum
- Diagnostics
- Control (hardware and software)

Remote Handling

- Special cranes
- Telemanipulators
- RH tools
- Radiation monitoring
- Viewing systems
- Control (hardware and software)

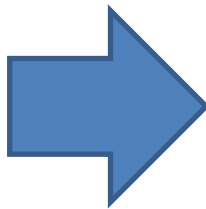
Lithium Systems

- Liquid metals (fluids, monitoring and purification)
- Complex cooling loops
- Diagnostics
- Remote maintenance
- Control (hardware and software)

“Conventional” Systems & Transversal Topics

- | | |
|-----------------------------------|-----------------------|
| • Buildings | • Maintenance |
| • Cooling | • Safety and security |
| • HVAC | • Seismic systems |
| • Control (hardware and software) | • |
| • Gas management | |
| • Electrical systems | |
| • Electronics | |

Around 75% of the construction
Budget is (close to be) assured



**The DONES-Steering Committee
will be established in the next few
weeks**

(and that means the “official” start of the DONES construction Phase)

In all the Big-Science projects, industry must be involved in the Project as soon as possible (both for the benefit of the Project and for the benefit of the industry)

- A specific effort has been made in the DONES Project to promote the participation of the industry since the beginning:
 - Industry was involved in the Validation Activities (IFMIF/EVEDA Project) during the last 15 years: most of the EU contributions were developed by EU industry
 - Industry is being involved very significantly in the engineering design and prototyping work developed up to now
 - Collaboration projects with industry are being strongly promoted (ACTECA, FUSION FUTURE, EVO or NEXT projects in the Spanish case)

But this is also a work for you!!!:

If you are interested you must start to be familiar with the Project as soon as possible

Accelerators and related technologies for Big Science Facilities (ACTECA project)

Strategic objective: development of new materials, technologies and advanced processes to contribute to the new era of fusion energy (FUSION FUTURE Project)



2017-2020
7-8 M€

New materials, technologies and advanced processes to contribute to the new era of fusion energy (FUSION FUTURE Project)

Strategic objective: To contribute to the development of new materials, technologies and advanced processes to contribute to the new era of fusion energy



2020-2023
6 M€

Research on Technologies and Processes for IFMIF-DONES (DONES EVO Project)

Strategic objective: Mitigation of the impact of neutron exposure on the materials and components of the fusion reactor



2021-2024
6 M€

Neutron Exposed Technologies for the IFMIF-DONES Test Cell (DONES NEXT Project)

Strategic objective: Development of new materials, technologies and advanced processes to contribute to the new era of fusion energy



2021-2023
2 M€

Research on Big Science Facilities Efficiency (DONES FLUX Project)

Strategic objective: Development of new materials, technologies and advanced processes to contribute to the new era of fusion energy



2022-2024
3 M€

Research on Big Science Facilities Industrialization (NEURON DONES Project)

Strategic objective: Optimization of the facility operation and maintenance

APPROVED in Dic 2022!!!

Foreseen activities

- White Rabbit + TSN based high performance synchronization
- Smart Electric System (AI + Micronetwork modelling)
- H2 + Supercapacitors based Emergency power cell
- Lithium purification systems and techniques
- Safety Critical parts monitoring
- Low cost / fast commissioning Cybersecurity tools
- AI based Smart Assistant (anomalies, predictive maintenance)
- Quantum computing for AI applications
- Immersive & gestural tele-control of quadruped based robotic arm + hand
- Quadruped robot based BIM and Thermographic surveillance
- AI based Post Mortem Analyses Assistant
- High frequency LLRF (GHz)



2022-2025
9 M€

- The institutions involved (and to be involved in the near future) in the Project are starting to issue a number of contracts to develop a number of different activities
- Initially a small number of relatively small contracts but they will grow up step by step
- **Last year contracts:**
 - Spain (CIEMAT, UGR, IFMIF-DONES España): Calls for auxiliary building construction (12 M€), DONES research building (8 M€), three different prototypes construction (0,5-1,5 M€ each), some labs under development
 - F4E: Solid State RF System,... now running!!!
- **Short term (2023-2024) contracts:**
 - Spain: Innovative Public Adquisiton (CPI) presently under preparation
 - F4E: *To be defined in the next few months* In definition

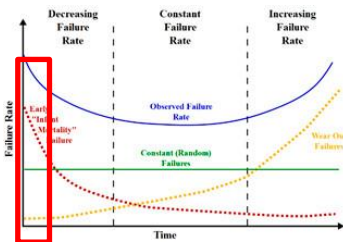
Most of them will require Industry Consortia to be developed!!!

Phases

1. Call for expressions of interest on the market (CPM)
2. Report on CPM results
3. If positive → call for tenders (R&D+Prototypes)

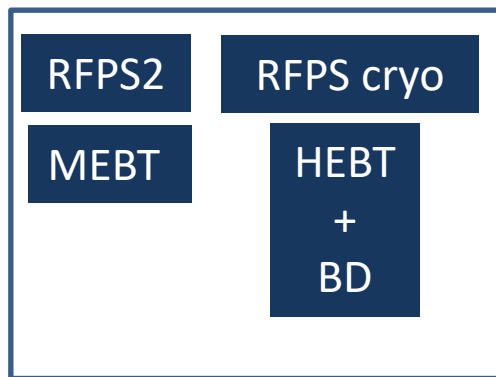
Two mock-up validators to test:

- (Manufacturing technologies)
- RAMI parameters
- Behavior under pre-operational conditions

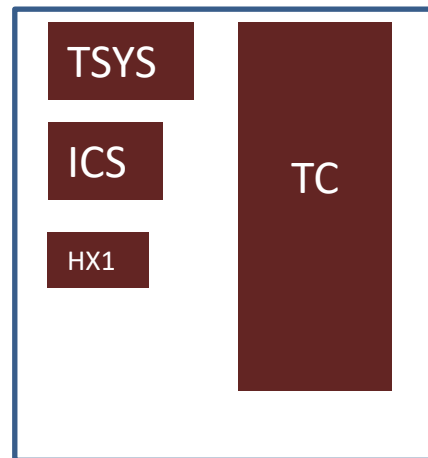


Identified Challenges:

DONES VATIAC



DONES VATIST



Challenge 1: Integrated Validator for Accelerator Systems (**DONES VATIAC**)

Challenge 2: Integrated Validator for Test Systems and Lithium Systems (**DONES VATIST**)

- The institutions involved (and to be involved in the near future) in the Project are starting to issue a number of contracts to develop a number of different activities
- Initially a small number of relatively small contracts but they will grow up step by step
- Medium term contracts (linked to the initial steps of the program):
 - Spain:
 - Engineering support (expected end 2023- early 2024)
 - Buildings and other plant systems (several contracts maybe from 2024-2025)
 - Others (*To be defined*):
 - Accelerator systems (injector, RFQ, RF, SRF,...) (expected maybe from 2024-...)
 - Li systems (Li loop others...) (expected maybe from 2025-...)

Still to be defined

Most of them will require Industry Consortia to be developed!!!



Croatian contribution to IFMIF-DONES

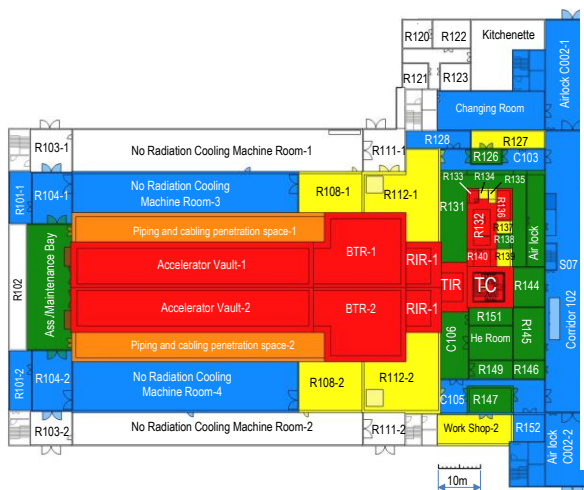
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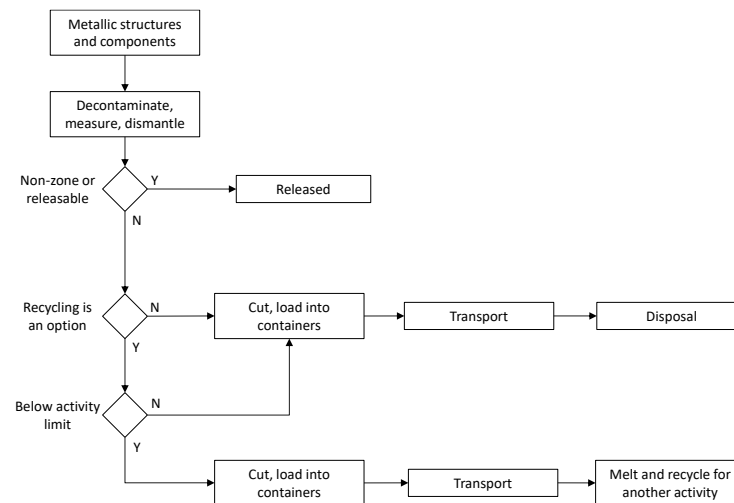
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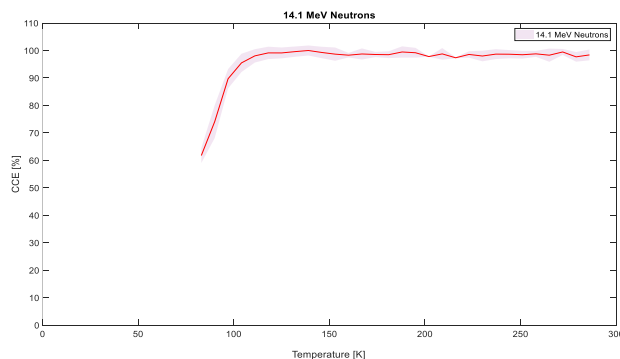
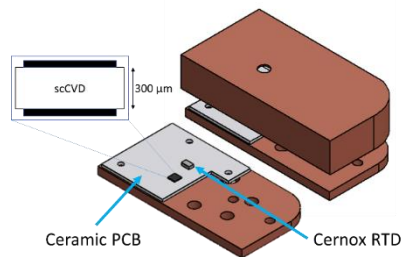
Radiation monitoring and personnel dosimetry at DONES



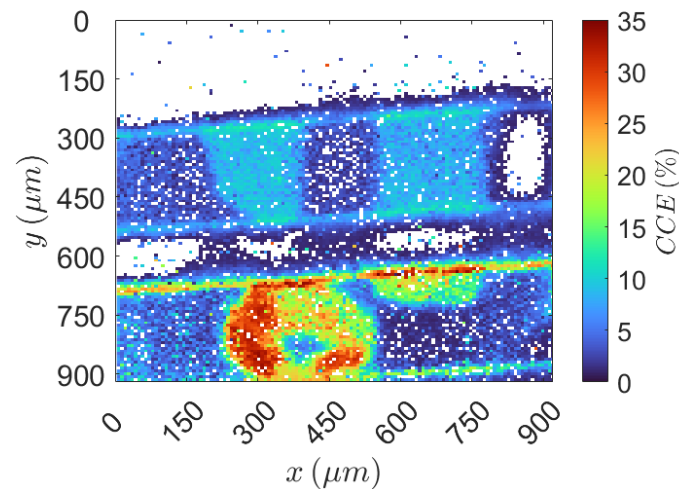
DONES decommissioning strategy RBI in partnership with APOSS



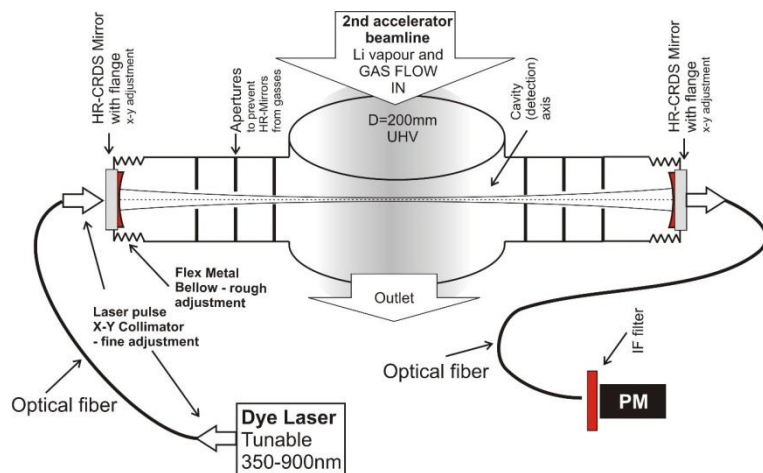
Development of Micro-Loss Monitors – neutron detectors for DONES accelerator



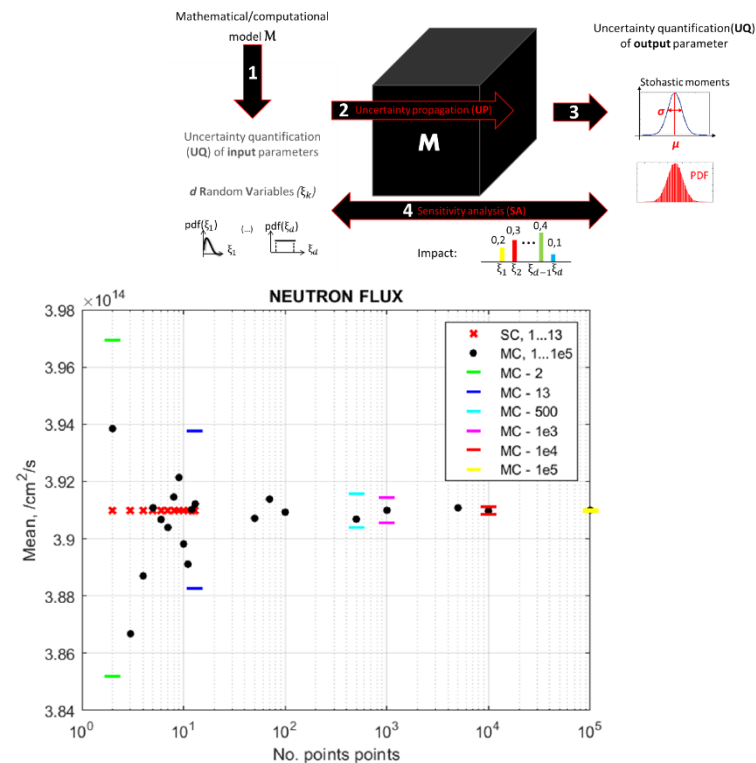
Assessment of neutron induced damage in electronics at DONES



Cavity Ring-Down Spectroscopy laser systems for lithium evaporation monitoring



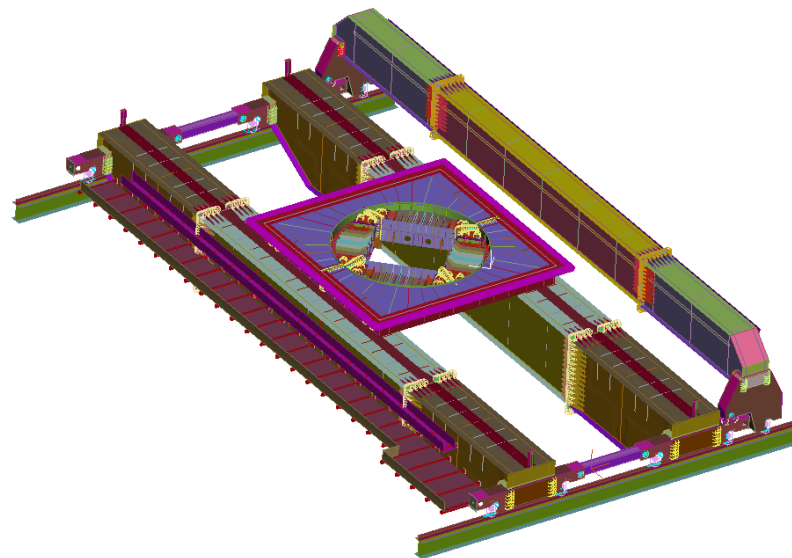
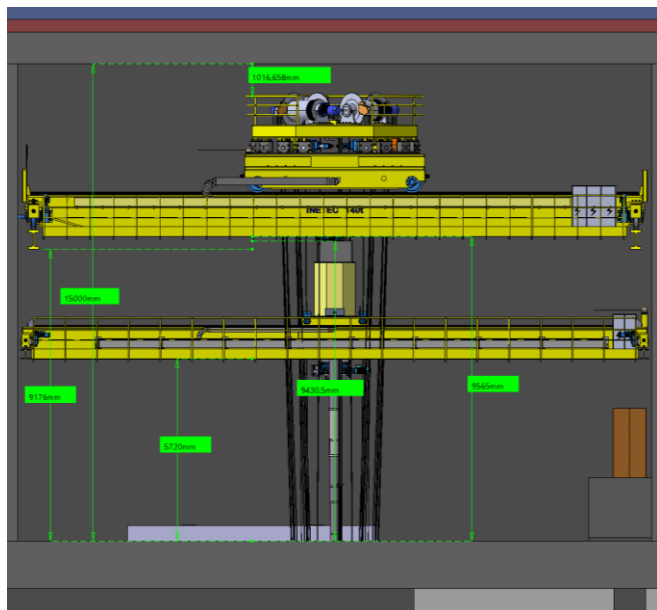
Assessment of error propagation in tuning of DONES accelerator



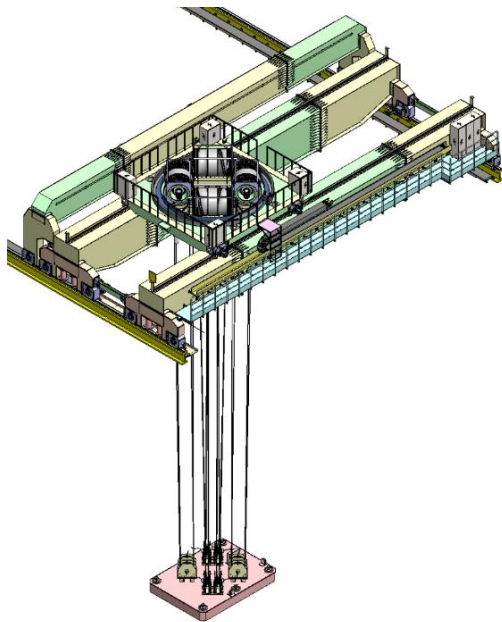
Croatian development of IFMIF-DONES

Remote Handling integration
RBI & FSB in partnership with
INETEC

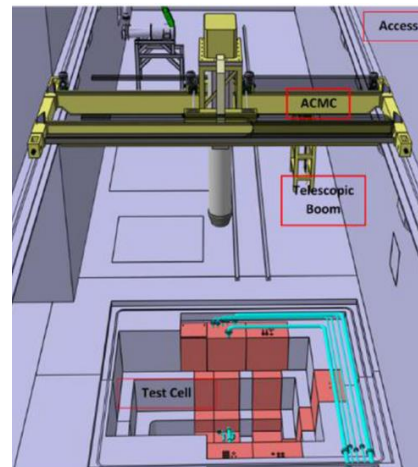
Seismic assessment for cranes



Key Remote Handling Systems



**Heavy Rope Crane (HROC) for precise positioning of 100+ tons concrete lids at Test Cell of DONES
Designed by RBI, FSB & INETEC**



**Access Cell Mast Crane (ACMC) for sample manipulation
Designed by RBI, FSB & INETEC**

Croatian Contribution

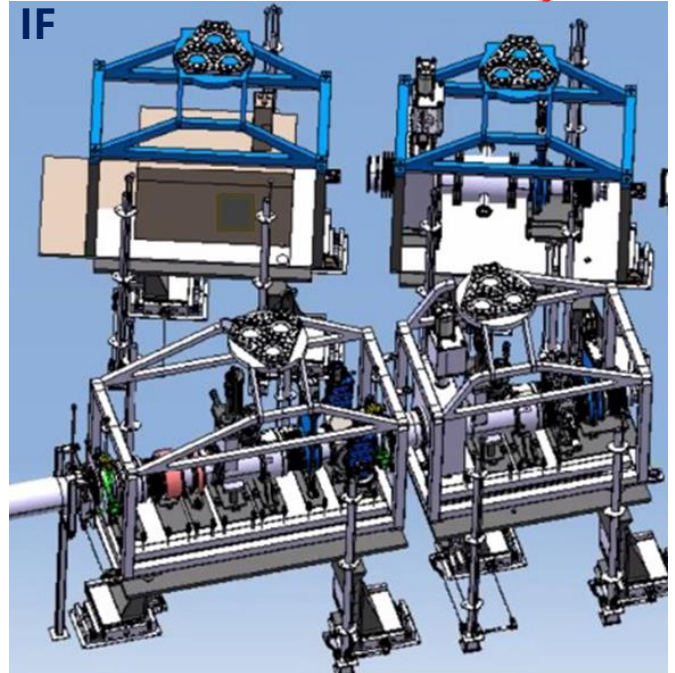
Target Interface Room

The key TIR section of the IFMIF-DONES accelerator consists of four modules, with all sorts of sensor systems to diagnose the incredibly powerful ion beam of 5 MW and laser systems for characterization of “waterfall” of molten lithium.

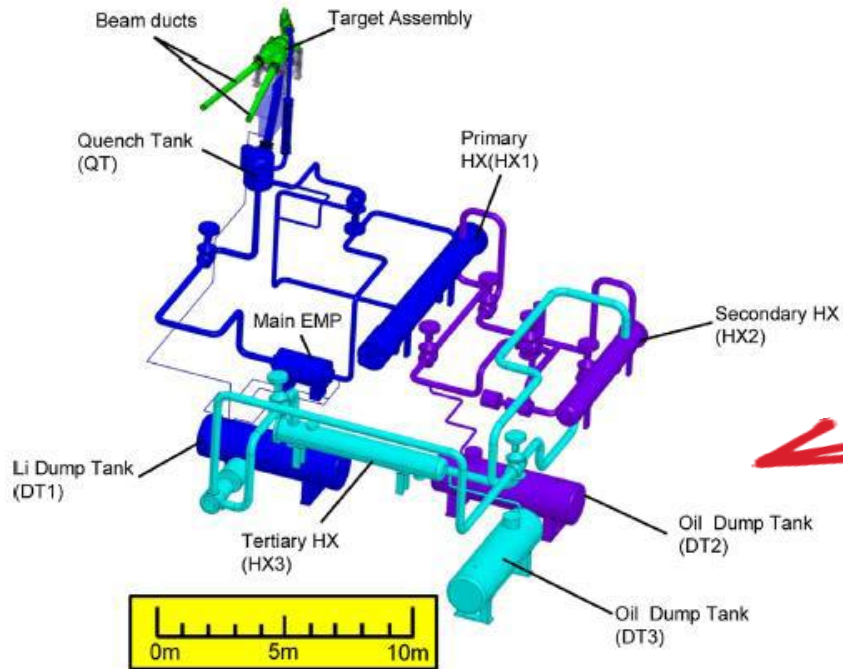
**Croatian
Contribution**



CRDS Laser system for
lithium evaporation
monitoring **Designed by**

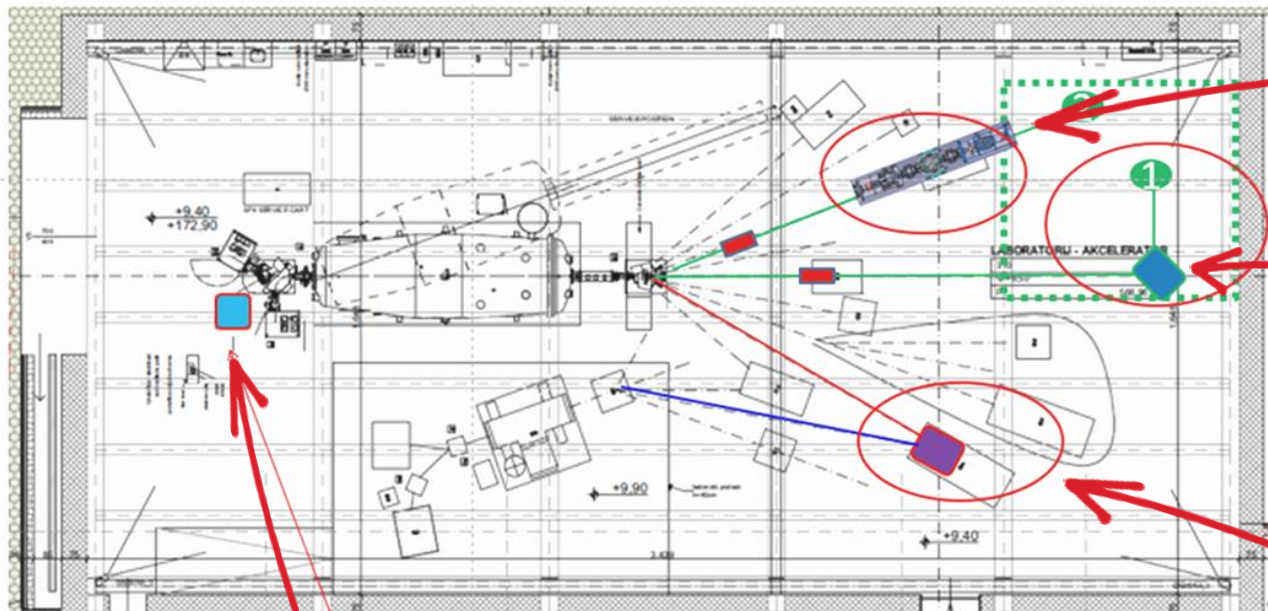


Heat Exchangers for molten lithium loop



**Oil-Oil and Oil-Water
10 MW Heat Exchangers with
related diagnostics and Oil Dumps**

**Croatian
Contribution**



Setup for DONES
Accelerator System
Ion Beam Diagnostics
Testing

Setup for DONES
Accelerator System
Radiation Detectors
Testing

DiFU dual-beam facility
for ion beam irradiation
and pre-selection of
fusion materials

Multi-cusp High-power
ion source

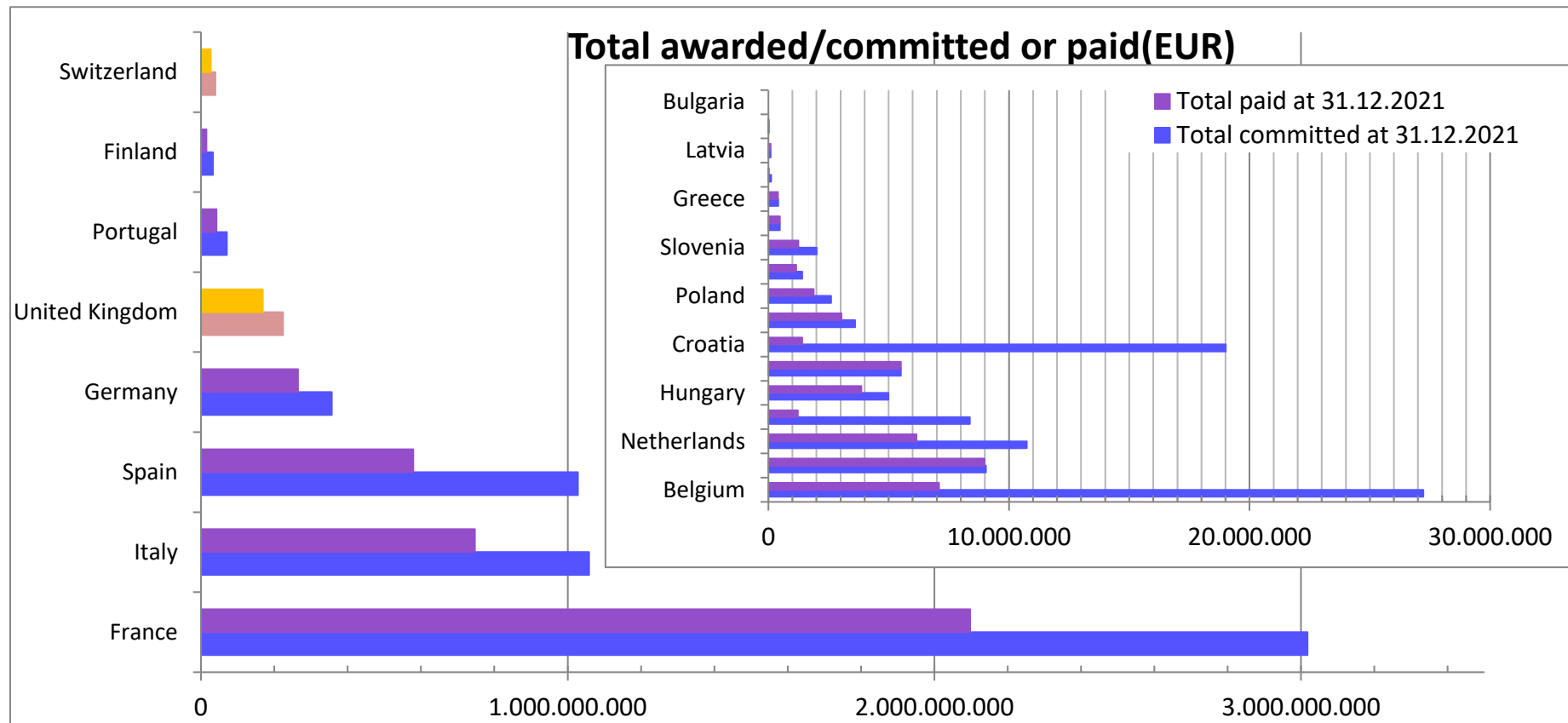
Croatian Contribution

**After O-ZIP Project - new RBI
accelerator center will host
the DONES Support Facilities**



**And other Support
Facilities required by
our Spanish partners**

TOTAL DISTRIBUTION OF CONTRACTS



- **The DONES Project is a unique opportunity to contribute to a key problem of the humanity (energy) and to participate in high-technology development at relatively low investments**

We are open to new partners and collaborators!!!



**FUSION
FOR
ENERGY**



EUROfusion



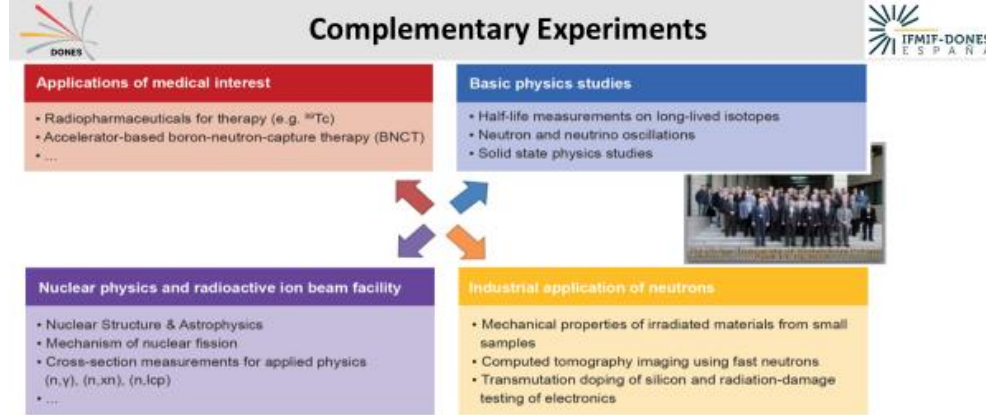
Junta de Andalucía

Consejería de Transformación Económica,
Industria, Conocimiento y Universidades

visit www.ifmifdones.org
or
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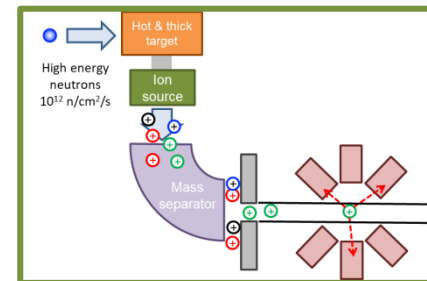
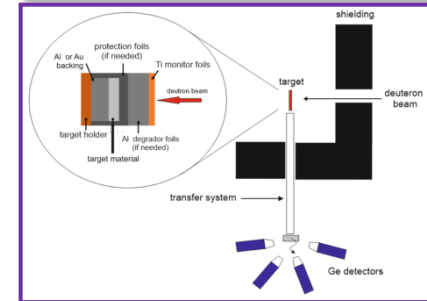
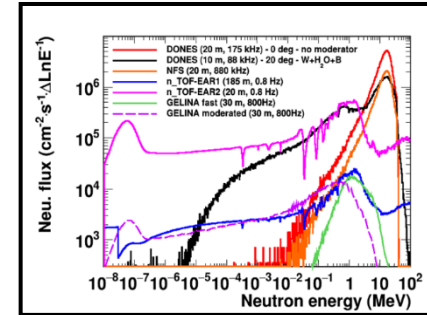
Complementary info

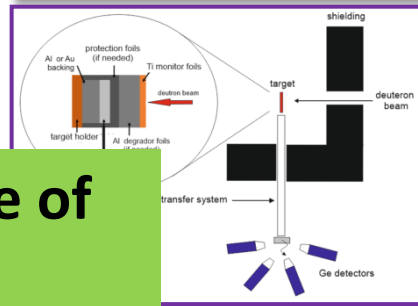
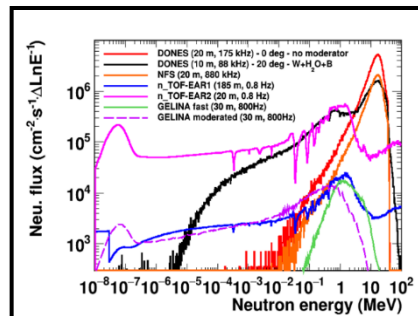
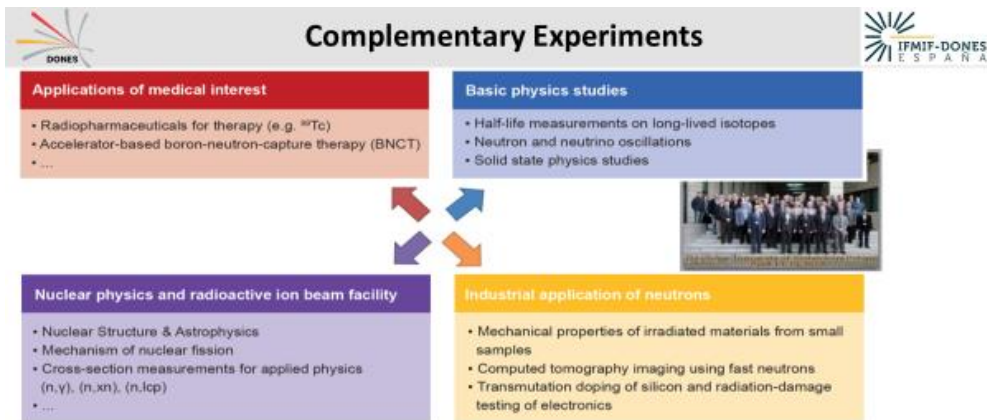


- ❖ **Deuterons** extracted from the accelerator beam but only a small fraction (a few percent)
- ❖ **Neutrons** available behind the Irradiation Module either inside or outside the Test Cell

It will allow the construction of:

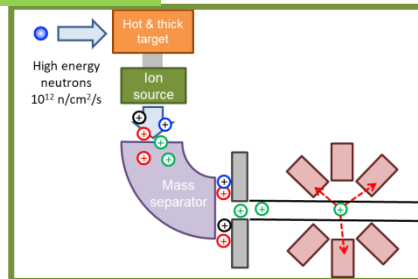
- the most intense deuteron TOF facility for nuclear physics studies
- a first class facility for techniques using fast neutrons
- the production of radioisotopes of medical interest





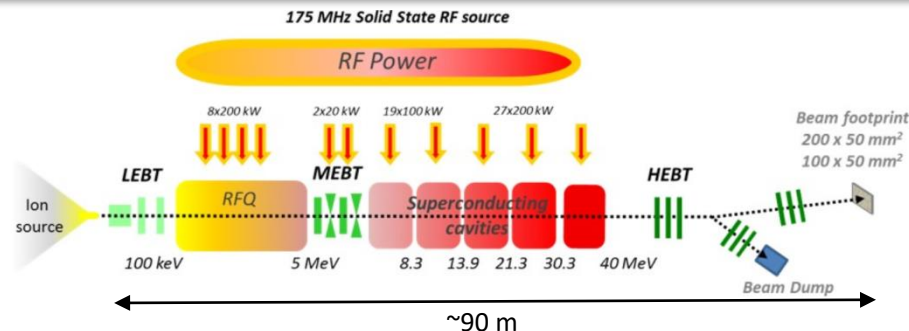
DONES will be a unique facility and new type of experiments will be feasible

- the most intense deuteron TOF facility for nuclear physics studies
- a first class facility for techniques using fast neutrons
- the production of radioisotopes of medical interest



175 MHz, 5MW, 125 mA, CW, high availability: One of the more powerful accelerators in the world

Waiting for validation results from IFMIF-EVEDA:
LIPAc Prototype (Rokkasho)



**Injector (ECR) +
Low Energy Beam
Transport (LEBT)**

Output energy 100 KeV

**Medium Energy Beam
Transport (MEBT)**

Particle energy 5 MeV

**Radio Frequency
Quadrupole (RFQ)**

Output energy 5 MeV

**Superconducting Radio
Frequency Linear
Accelerator (SRF-Linac)**

Output energy 40 MeV

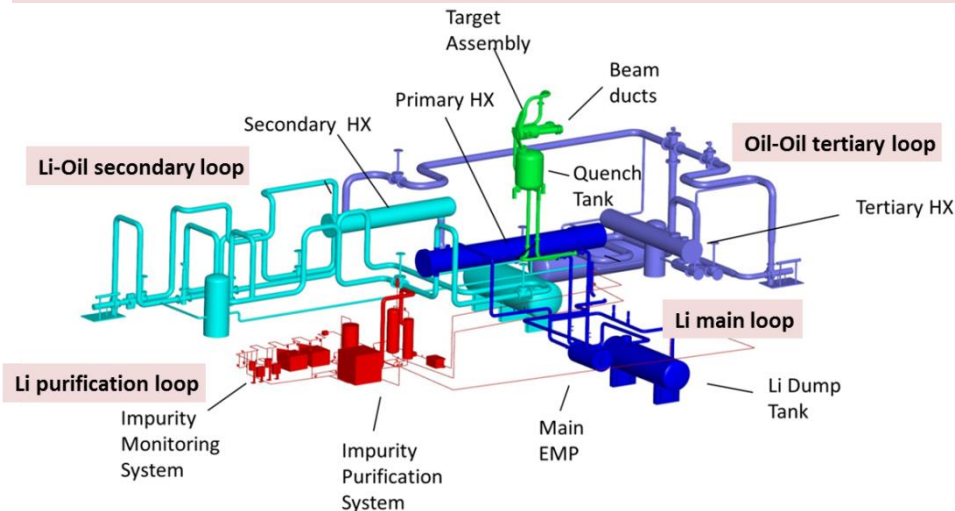
**High Energy Beam
Transport (HEBT)**

Particle energy 40 MeV

Main involved technologies

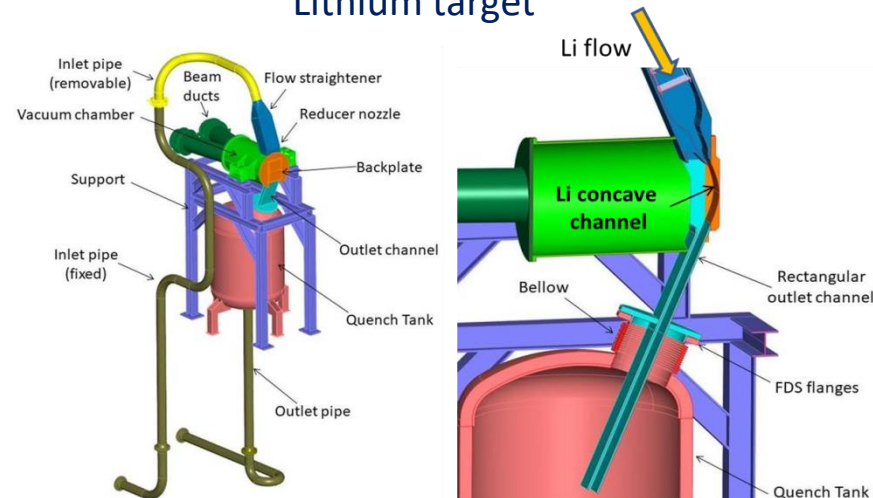
- RF
- Cavities
- Magnets
- Mechatronics (Cu, Nb, Al,...)
- Criogenics
- Vacuum
- Power supplies
- Cooling technologies
- Sensors and diagnostics
- Control (hardware and software)

5 MW power handling, 15 m/s Li velocity, remote handling
Main requirements: Li flow stability and Li impurities control



Li volume $\sim 8 \text{ m}^3$ Li flow rate $\sim 100 \text{ l/s}$
 Temperature (cold side) $\sim 300^\circ \text{C}$

Lithium target

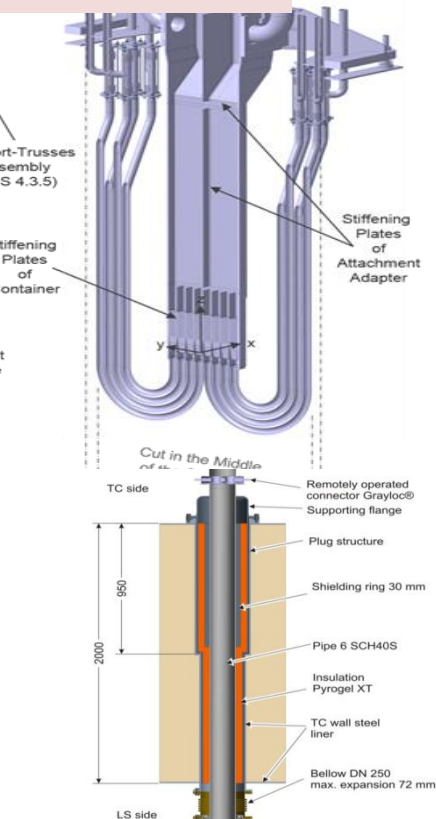


Jet thickness: $25 \pm 1 \text{ mm}$ Li flow velocity: 15 m/s
 Chamber pressure: 10^{-3} Pa Heat flux: 500 MW/m^2

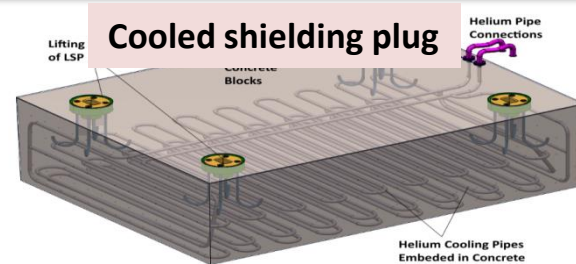
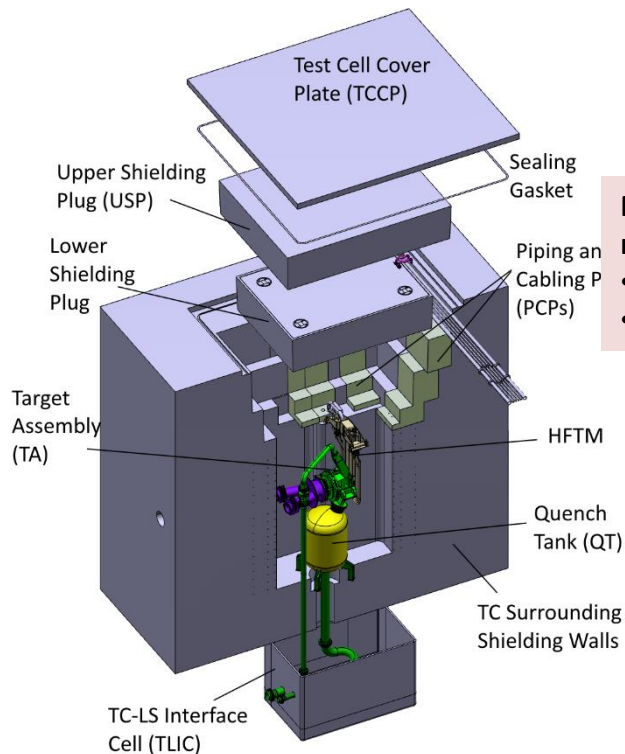
Main involved technologies

- Liquid metals (fluids, monitoring and purification)
- Complex cooling loops
- Diagnostics
- Remote maintenance
- Control (hardware and software)

Irradiation module



Duct penetration



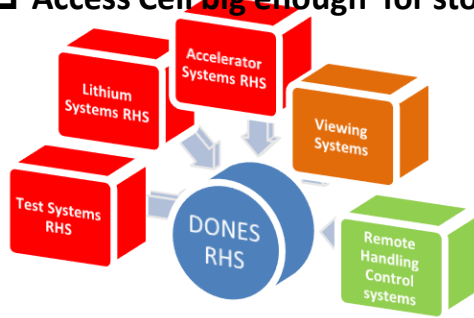
Main characteristics driven by the presence of neutrons and Li

- Internal components cooling by He
- Remote Maintenance required

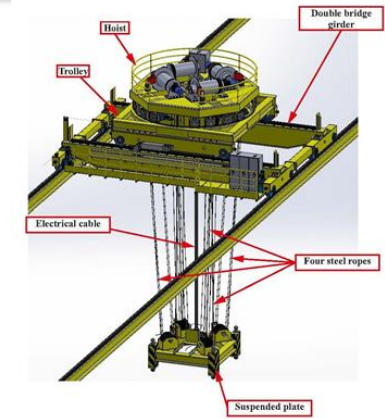
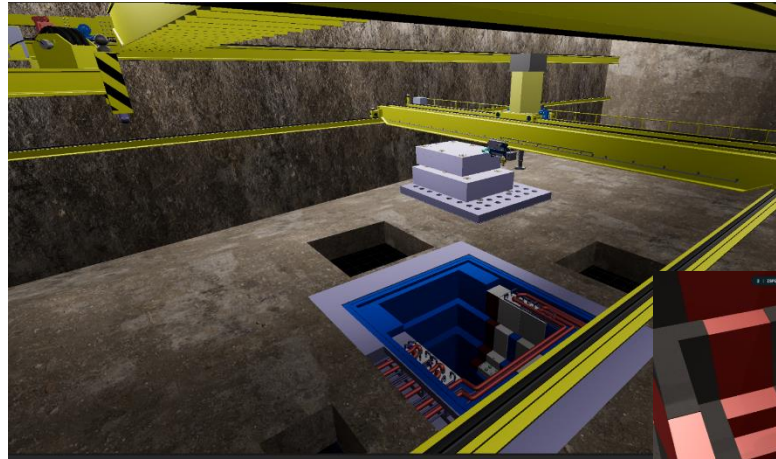
Main involved technologies

- Mechatronics
- He and water cooling
- He, Ar and water systems
- Shielding materials and technologies
- Remote maintenance
- Vacuum
- Diagnostics
- Control (hardware and software)

- ❑ Main Remote Handling Equipment : HROC and ACMC
- ❑ Access Cell big enough for storage of all components



Access Cell



Main involved technologies

- Special cranes
- Telemanipulators
- RH tools
- Radiation monitoring



- Do not forget “conventional” systems: half budget will go to buildings and conventional systems



- Do not forget “transversal” activities: maintenance, safety, security, control,... they will be continuous activities all along the time of the facility

Main involved technologies

- Buildings
- Cooling
- HVAC
- Control (hardware and software)
- Gas management
- Electrical systems
- Electronics
- Maintenance
- Safety and security
-